

CEMENT SOLUTIONS

DYNAWAVE® REVERSE JET SCRUBBER

THE OPTIMUM SOLUTION FOR CEMENT PLANT AIR POLLUTION CONTROL

WET GAS SCRUBBING RESULTS IN MAXIMUM SO₂, HCl AND PARTICULATE REMOVAL

Cement plant applications are erosive, tough applications which can severely erode equipment not properly designed with this environment in mind. Air

pollution control in a cement plant is no different, and careful selection of technology, designed specifically with cement plants in mind, is the path to reduced maintenance and worry-free operation.



EROSION RESISTANT NOZZLES

MECS® DynaWave® technology offers cement plants proven performance in this difficult application. For example, a conventional spray tower scrubber uses hundreds of small nozzles which are prone to wear and pluggage. The DynaWave® reverse jet scrubber functions with very few open-bore nozzles made of erosion resistant silicon carbide material. Nozzles installed in a

cement plant application have functioned over 12 years without replacement.

SMALL FOOTPRINT/LOW CAPITAL COSTS

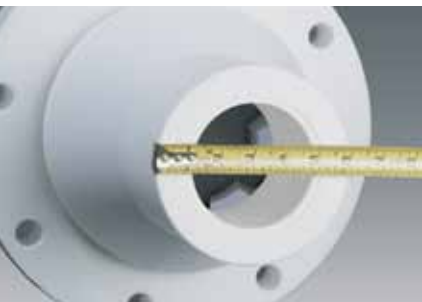
The cement kiln gas stream is hot and contains SO₂, HCl, and particulate. The DynaWave® quenches the gas and removes acid gases and particulate all in one vessel, saving footprint and capital costs.

SLURRY APPLICATIONS/FILTRATE RECYCLE

The DynaWave® recirculation loop can handle higher solids in the liquid stream than other scrubber technologies.

This is because of the large bore nozzle as well as MECS® experience with designing slurry systems to handle cement kiln dust, silica, quartz and other erosive components typical for cement applications.

(continued on back)



FEATURES AND BENEFITS:

PROVEN PERFORMANCE

- SO₂ and HCl emissions effectively and significantly reduced
- Particulate removal achieved in same vessel
- Ability to handle multiple gas sources in one vessel

VARIETY OF INEXPENSIVE REAGENTS

- CKD, Limestone or Lime – experience with all three reagents

LOWER OPERATING COSTS

- Lower pump head and flow
- No liquid effluent
- Gypsum produced can be recycled to finish mill

LESS MAINTENANCE

- Virtually plug free, large open bore reverse jet nozzles
- Erosion resistant, silicon carbide nozzle material
- Very few nozzles compared to hundreds of nozzles in spray tower technology

HIGH ON-STREAM RELIABILITY

- Slurry system design based on cement industry experience
- Extensive global experience in the cement industry
- Simple operation with minimal controls
- Ability to automatically adjust to process excursions

MECS®

DYNAWAVE®

Learn more at www.mecsglobal.com

CEMENT SOLUTIONS DYNAWAVE® REVERSE JET SCRUBBER

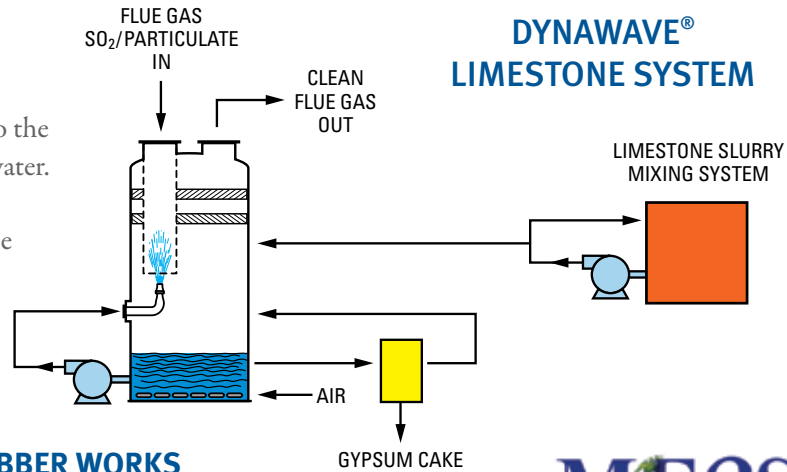
SLURRY APPLICATIONS (continued)

For the cement plant, this translates into less blowdown and the ability to recycle filtrate to the DynaWave® scrubber to be used as make-up water.

Gypsum produced via in-situ oxidation can be reused in the cement process. Filtrate recycle and gypsum reuse mean that the DynaWave® can offer an effluent free system.

HOW A REVERSE JET WET GAS SCRUBBER WORKS

The DynaWave® Reverse Jet Scrubber is an open duct in which scrubbing liquid is injected, through a non-restrictive reverse jet nozzle, counter current to the dirty inlet gas. Liquid collides with down flowing gas to create the “Froth Zone,” a region of extreme turbulence with a high rate of mass transfer. The clean, water saturated gas continues through the scrubber vessel to chevron mist eliminators. The liquid reverses direction and returns to the vessel sump for recycle back to the reverse jet nozzle.



DYNAWAVE® LIMESTONE SYSTEM



www.mecsglobal.com

North America

MECS Headquarters
Chesterfield, Missouri 63017 USA
Tel: +1-314-275 5700
northamerica@mecsglobal.com

Europe/Africa

Brussels, Belgium
MECS Europe/Africa BVBA
Tel: +32-2-658 2620
europe-africa@mecsglobal.com

Milan, Italy

MECS Europe/Africa BVBA
Phone: +39-02-8969 0658
italy@mecsglobal.com

Johannesburg, South Africa

MECS Europe/Africa BVBA
Tel: +27-11-708 9860
southafrica@mecsglobal.com

Asia/Pacific

Hong Kong, China
MECS Far East Limited
Tel: +852-2734 5388
hongkong@mecsglobal.com

Shanghai, China

MECS Chemical Plants
Equipment (Shanghai) Co., Ltd
Tel: +86-21-6182 1111
shanghai@mecsglobal.com

Mumbai, India

MECS India Private Ltd.
Tel: +91-22-6774 9500
india@mecsglobal.com

South America

Barueri, Sao Paulo, Brazil
MECS, Inc.
DuPont Sustainable Solutions
Tel: +55-11-4166 8000
brazil@mecsglobal.com

PROVEN PERFORMANCE

- Over 300 wet scrubbing systems installed worldwide
- Flow rates from 1,000 to over 1,000,000 acfm (1700 to over 1,700,000 Nm³/hr)
- Proven SO₂, HCl and particulate removal
- Designed to handle inlet temperatures up to and above 2,200° F (1,200° C)

SEE HOW IT WORKS

View a Quicktime® video on the MECS® web site at: www.dynawavescrubber.com

